# **Ultra Seam US 100FP**

## 1. WORK SPECIFIED HEREIN

1.1 All labor, material, equipment, and services necessary to furnish and install metal soffit/wall panels as shown or specified, including accessories contiguous with the roofing.

## 2. SPECIFIED PRODUCTS AND SUBSTITUTIONS

2.1 In accordance with Section 01600.

## 3. **SUBMITTALS**

- 3.1 Submittals required in accordance with Section 01300.
- 3.2 Submit detailed Product Data including complete installation details.
- 3.3 Submit Shop Drawings showing seams, trims and flashing. Show size, type of joints and locations, fasteners, special shapes and construction details of work, prior to fabrication and delivery.
- 3.4 Submit 12 inch by 12 inch Samples of sheetmetal material. Sample shall indicate finish, color and thickness.
- 3.5 Submit complete color chart for Architect's color selection.
- 3.6 Submit evidence of panel system's compliance with the following test standards:
- 3.6.1 ASTM E-1680-95 (Air Leakage Resistance)
- 3.6.2 ASTM E-1646-95 (Water Penetration Resistance)

## 4. QUALITY ASSURANCE

- 4.1 Applicable standards:
- 4.1.1 SMACNA: "Architectural Sheet Metal Manual", Sheet Metal and Air Conditioning Contractors National Association, Inc.
- 4.1.2 AISC: "Steel Construction Manual", AmericanInstitute of Steel Construction.
- 4.1.3 AISI: "Cold Form Steel Design Manual", American Iron and Steel Institute.
- ;4.1.4 ASTM E 1680-95: "Standard Test Method forRate of Air Leakage Through Exterior Metal Roof Panel Systems", American Society for Testing and Materials.
- 4.1.5 ASTM E 1646-95: "Standard Test Method forWater Penetration of Exterior Metal Roof Panel Systems by Uniform Static AirPressure Difference", American Society for Testing and Materials. 4.2 Manufacturer's qualifications:
- 4.2.1 Manufacturer has a minimum of three yearsexperience in manufacturing panels of this nature.
- 4.3 Installer's qualifications:
- 4.3.1 Installer of the system shall be an approved installer, certified by the manufacturer, and meet the following minimum criteria:
- 4.3.2 Maintain general liability coverage for each loss as required by contract.
- 4.3.3 Maintain sufficient worker's compensation coverage as mandated by law.

- 4.3.4 Has no viable claims pending regarding negligent acts or defective workmanship on previously performed or current projects.
- 4.3.5 Has not filed for protection from creditors under any state or federal insolvency or Odebtor relief statutes or codes.
- 4.3.6 Project foreman is the person having received specific training in the proper installation of the specified system and will be present to supervise whenever material is being installed.
- 4.3.7 Provide five references from five differentarchitects or building owners for projects that have been in service for a minimum of two years, stating satisfactory performance by the installer.
- 4.3.8 Provide certification letter that installer has a minimum of three years of metal product installation experience immediately preceding the date upon which work is to commence.
- 4.4 Pre-installation Conference:
- 4.4.1 Prior to installation of soffit/wall system, conduct a pre-installation conference at the project site.
- 4.4.2 Attendance: Owner, Architect, Contractor, Project Superintendent, and Roof Applicator 4.4.3 Agenda:
- 4.4.3.1 Soffit/wall details and agenda
- 4.4.3.2 Critical work sequencing and review of phasing plan
- 4.4.3.3 Inspection sequencing

#### 5.MATERIALS

- 5.1 Metal soffit/wall system profile:
- 5.1.1 Products –Ultra Seam ® US100FP, as manufactured by Ultraseam Architectural Metals. 5.1.2 1 inch high minimum x 12 inch, wide panel (nominal).
- 5.2 Panel style:
- 5.2.1 Flush panel, concealed fastener, utilizingmale and female configuration.
- 5.3 Gauge:
- 5.3.1 24 gauge
- 5.4 Substrate:
- 5.4.1 Zincalume®, Galvalume®, or galvanized steel sheet.
- 5.5 Finish:
- 5.5.1 Fluoropolymer coating produced with Kynar 500 or Hylar 5000 resin (20 year warranty).
- 5.6 Color:
- 5.6.1 Selected from standard colors.

- 5.7 Acceptable manufacturer:
- 5.7.1 Ultraseam Architectural Metals, 4328 E. Magnolia, Phoenix, AZ 85034, (602) 437-9323
- 5.8 Other manufacturers desiring approval comply with Section 01600.
- 5.9 Fasteners:
- 5.9.1 Roof fasteners shall be approved by the metal roof manufacturer.

## 6. ACCESSORIES

- 6.1 Provide all components required per the metal soffit/wall system manufacturer's approved shop drawings for a complete metal soffit/wall system to include panels, trim/flashing, closures, sealants, and any other required items.
- 6.1.2 All joint sealant is to be a one-part elastomeric polyurethane sealant approved by the metal roof system manufacturer.
- 6.2 Fabrication
- 6.2.1 Material shall be in-line tension leveled prior to roll forming panel profile.
- 6.2.2 Fabricate trim/flashing and accessories to detailed profiles.
- 6.2.3 Fabricate trim/flashing from same material as panel.

#### 7. EXECUTION

- 7.1 Inspect installed work of other trades and verify that such work is complete to a point where this work may continue.
- 7.2 Verify that installation may be made inaccordance with approved shop drawings and manufacturer's instructions. .
- 7.3 Installation
- 7.3.4 Install panels plumb, level and straight withseams parallel, conforming to design as indicated.

## 8. CLEANING

- 8.1 Dispose of excess materials and remove debris from site.
- 8.2 Clean work in accordance with manufacturer's recommendations.
- 8.3 Protect work against damage until final acceptance.
- 8.4 Touch up minor scratches and abrasions.

## 9. PROJECT CLOSE-OUT

- 9.1 Issue a written guarantee to the Owner to maintain the roof and flashing in a watertight condition for a period of two years from the date of substantial completion.
- g.2 Issue a written 20-year guarantee from the manufacturer for the panel finish system.